

MANCHESTER SPLIT TOP

TABLE ASSEMBLY INSTRUCTIONS



U-DS1922W

IMPORTANT

If you have difficulty assembling your table, or need customer service assistance, please call: Martin Universal Design, Inc. customer service hotline at 1-313-895-0700, or email at custservmud@gmail.com. If you need additional parts, it is not necessary to contact your dealer. Our Customer Service Representative will forward them to you immediately.

MARTIN

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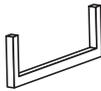
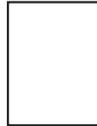
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PARTS LIST

 = Table Components

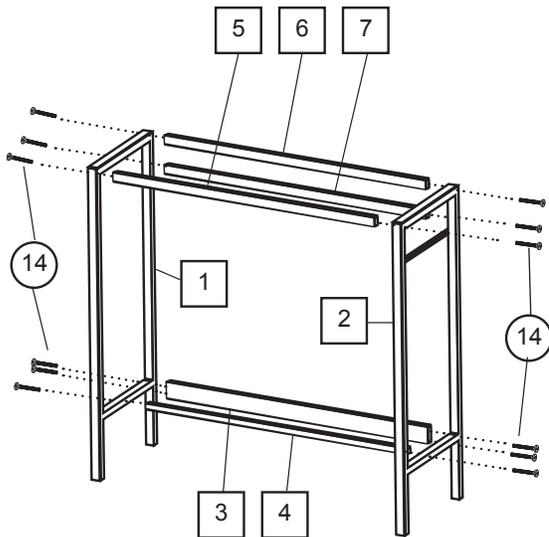
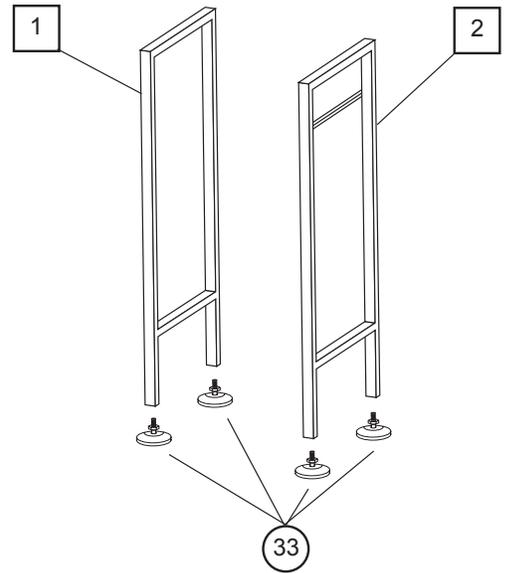
 = Fasteners and Tools

| | | | | |
|--|--|---|--|--|
| <p>1 </p> <p>Left Leg</p> | <p>2 </p> <p>Right Leg</p> | <p>3 </p> <p>Cross Support (Bottom)</p> | <p>4 </p> <p>Cross Support (Bottom)</p> | <p>5 </p> <p>Cross Support (Front Top)</p> |
| <p>6 </p> <p>Cross Support (Back Top)</p> | <p>7 </p> <p>Cross Support (Back)</p> | <p>8 </p> <p>Drawer Support</p> | <p>9 </p> <p>Drawer Top</p> | <p>10 </p> <p>Main Top</p> |
| <p>11 </p> <p>Tilt Mechanism</p> | <p>12 </p> <p>Drawer Handle</p> | <p>13 </p> <p>Hinge (QTY: 2)</p> | <p>14 </p> <p>Bolt 6 x 50mm (QTY: 14)</p> | <p>15 </p> <p>Bolt 6 x 28mm (QTY: 6)</p> |
| <p>16 </p> <p>Bolt 6 x 8mm (QTY: 2)</p> | <p>17 </p> <p>Bolt 4 x 20mm (QTY: 2)</p> | <p>18 </p> <p>Screw 4 x 12mm (QTY: 3)</p> | <p>19 </p> <p>Screw 4 x 14mm (QTY: 8)</p> | <p>20 </p> <p>Composite Bolt (QTY: 4)</p> |
| <p>21 </p> <p>Locking Nut (QTY: 2)</p> | <p>22 </p> <p>Cam (QTY: 4)</p> | <p>23 </p> <p>Pencil Ledge</p> | <p>24 </p> <p>Drawer Stopper</p> | <p>25 </p> <p>Drawer Back Panel</p> |
| <p>26 </p> <p>Drawer Front Panel</p> | <p>27 </p> <p>Drawer Right Side Panel</p> | <p>28 </p> <p>Drawer Left Side Panel</p> | <p>29 </p> <p>Drawer Bottom Panel</p> | <p>30 </p> <p>Screw 4 x 35mm (QTY: 4)</p> |
| <p>31 </p> <p>Metal Washer (QTY: 2)</p> | <p>32 </p> <p>Metal Washer (QTY: 4)</p> | <p>33 </p> <p>Glides (QTY: 4)</p> | <p>34 </p> <p>Allen Wrench</p> | <p>35 </p> <p>Wrench</p> |

Phillips Head Screwdriver NOT included.

Step 1 Assemble Glides

Attach 4 floor glides (Part 33) to the left and right legs (Part 1 & 2) by tightening the glides into the specified holes at the bottom.



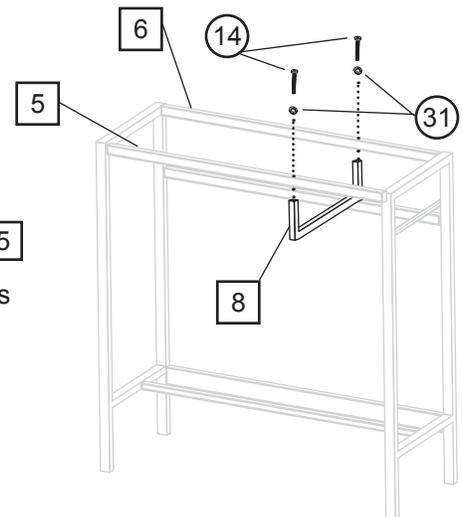
Step 2 Assemble Table Base

A) Attach the 5 cross supports (Parts 3 4 5 6 7) to the left leg (Part 1) by lining each up with appropriate hole. Secure each to outside edge of Part 1 with one 6x50mm hex bolt (Part 14) into each hole. Tighten hex bolts with Allen Wrench (Part 34).

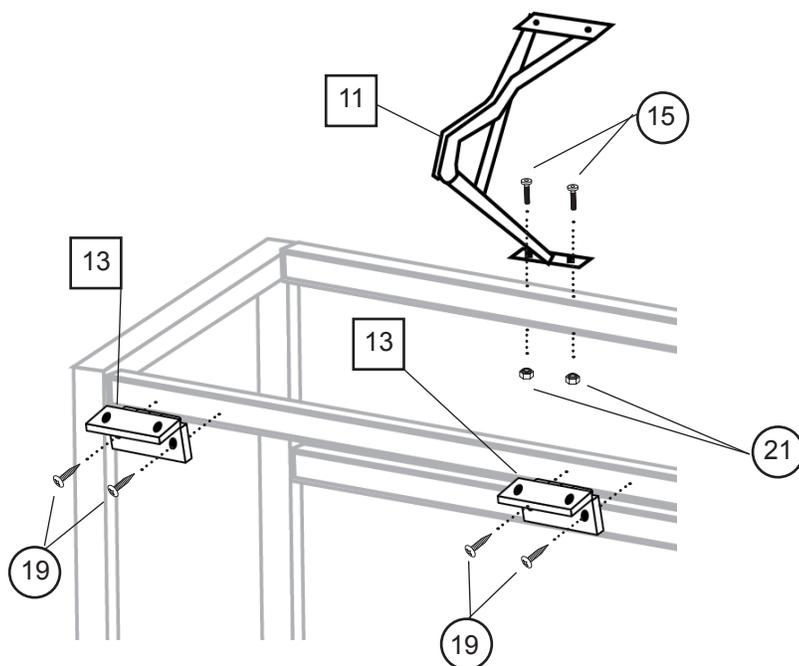
B) Repeat with right side (Part 2) by attaching the other end of the 5 cross supports (Parts 3 4 5 6 7) also using one each of 6x50mm hex bolts (Part 14) into each hole on the outside side edge of Part 2, lining that hole up with the hole in the end of each cross support. Tighten bolts with Allen Wrench (Part 34).

Step 3 Attaching Drawer Support

Attach Drawer support guide (Part 8) to the base cross supports (Parts 5 and 6) using 1 each 6 x50mm hex bolts (Part 14) and metal washers (Part 31). Tighten with Allen Wrench (Part 34).



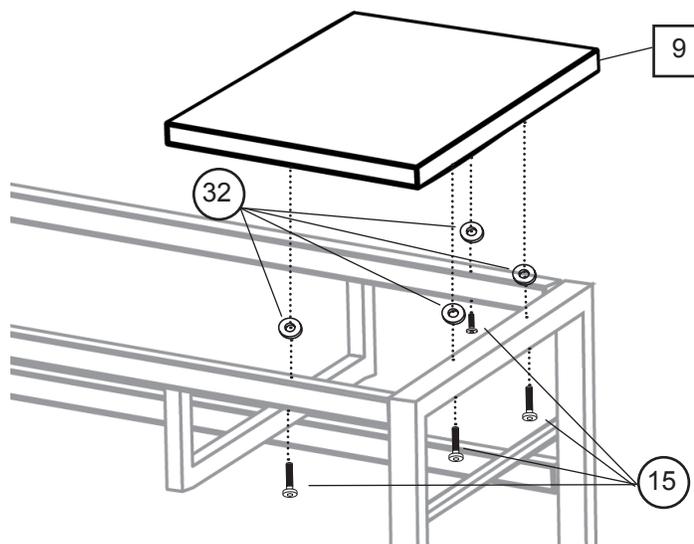
Step 4 Attach Tilt Mechanism and Hinges



A) Attach Tilt mechanism (Part **11**) to the base. Locate the 2 holes on the top side of cross support (Part **6**). Secure Tilt Mechanism to this cross support using 2 each 6x28mm bolts (Part **15**) & 2 each locking nuts (Part **21**). Position locking nuts to the underside of cross supports (Part **6**). Use wrench (Part **35**) to hold nuts while tightening down Hex Bolts.

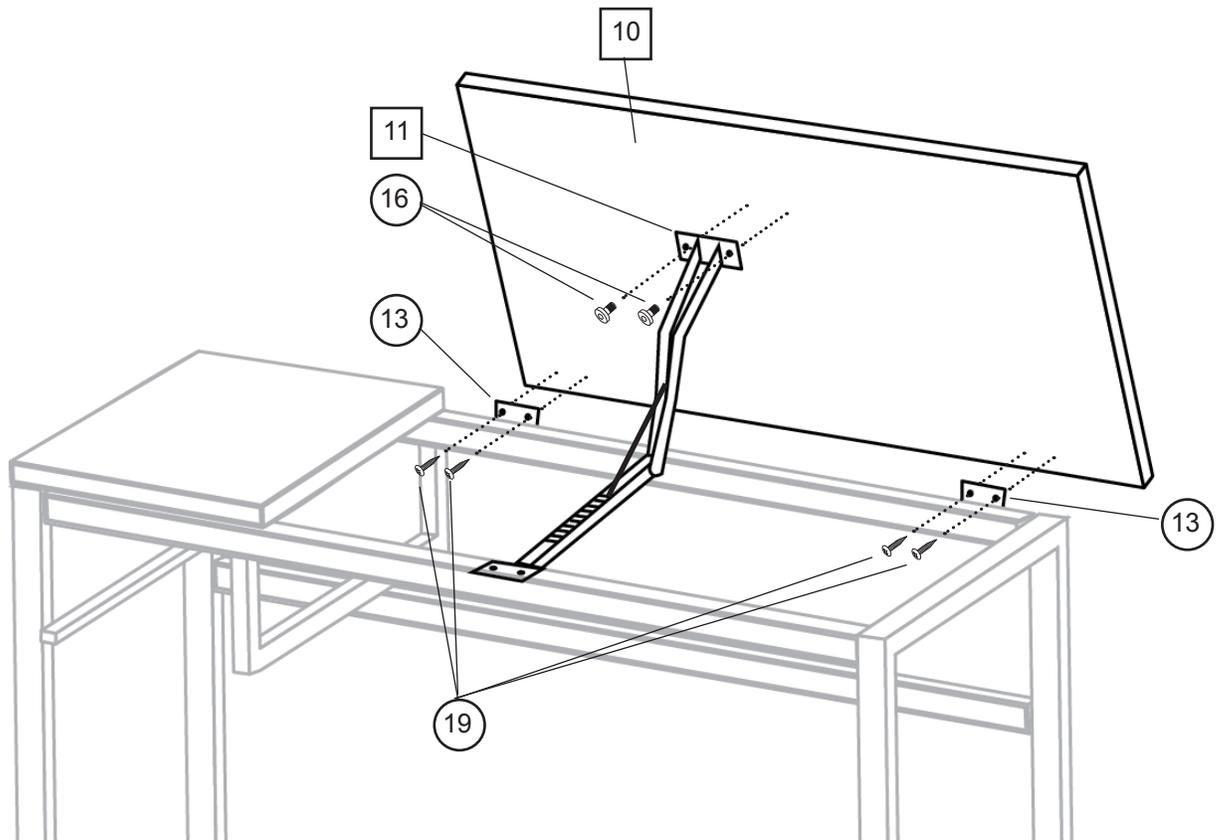
B) Attach 2 hinges (Part **13**) to front edge of cross support (Part **5**) by lining up holes in hinge and holes in cross support bar (Part **13**). Secure using 2 each 4x14mm screw (Part **19**) per hinge. Tighten with Phillips head screwdriver.

Step 5 Attach Top Drawer



Line up the drawer top (Part **9**) to the specified holes on table base. Once drawer top is positioned correctly, secure top using 4 of 6x28mm bolts (Part **15**) and 4 of the metal washers (Part **32**). The metal washers should be positioned between drawer top and table base.

Step 6 Attach Main Top

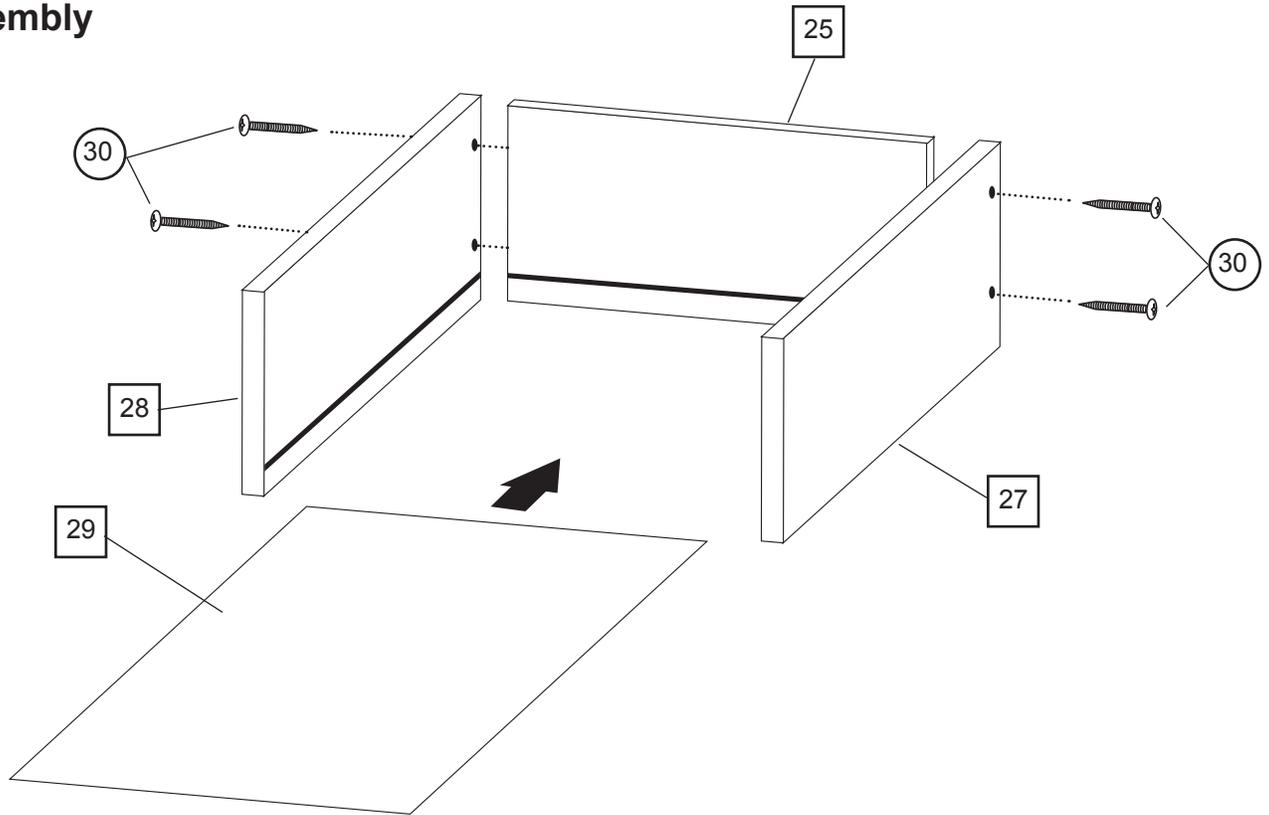


A) Align holes in hinges to the holes in top board. Attach the 2 hinges (Part 13) to the top by using 2 each 4x14mm screws (Part 19) per hinge and tighten with Phillips head screwdriver.

B) Align holes in tilt mechanism (Part 11) to threaded holes in top. After lining up holes, attach tilt mechanism to top with 2 each 6x8mm Hex Bolts (Part 16) and tighten with Allen wrench.

Step 7

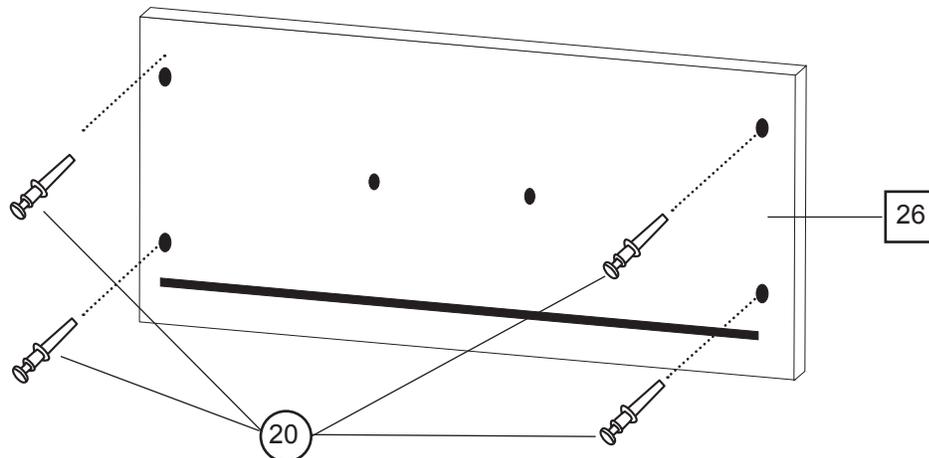
Drawer Assembly



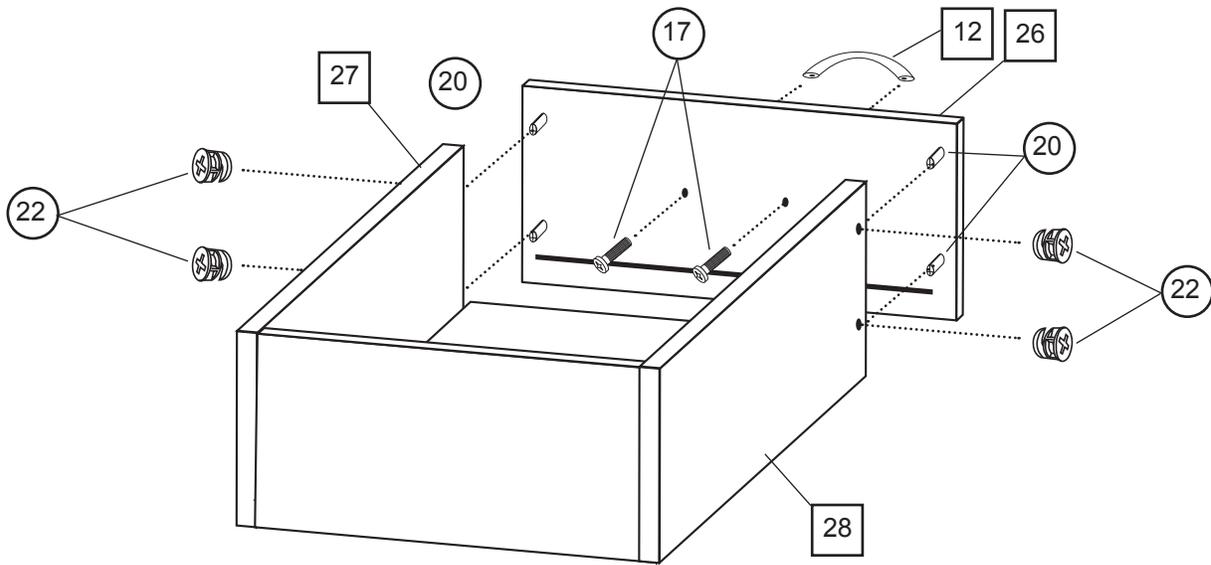
A) Take the back panel (Part **25**) and side panels of the drawer (Parts **27** & **28**) and To secure drawer assembly, insert 2 each 4x35mm screws (Part **30**) into each drawer side panel and tighten with Phillips head screwdriver.

B) Slide the drawer bottom (Part **29**) into the grooves on the side of the drawers and into the back panel of the drawer.

*Please note that the white side should be up for inside drawer.



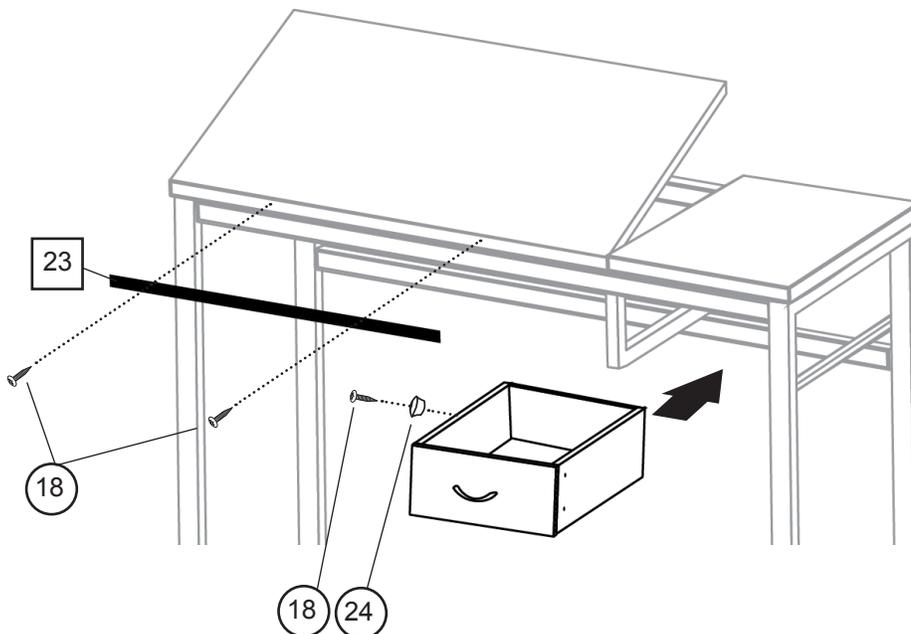
C) Take the drawer front panel (Part **26**) and insert 4 threaded composite bolts (Part **20**). Use Phillips head screwdriver to secure threaded connector pins.



- D) Insert cams (Part 22) into the holes found on each side panel, making sure the holes of the T-nuts (Part 22) line up with the holes on the outer edge of the drawer sides.
- E) Attach sides of drawers (Parts 27 & 28) to the drawer front (Part 26) by inserting threaded connection pins (Part 20) into the holes on the outside edge of the drawer sides. *Please note that the grooves in each side must be lined up with each other to allow the drawer bottom to be installed. To secure, tighten the T-nuts (Part 22) with Philipps head screwdriver until tight.
- F) Attach drawer handle (Part 12) to front drawer panel using 2 of 4x20mm bolts (Part 17).

Step 8

Attaching Pencil Ledge and Drawer Stopper



- Attach pencil ledge (Part 23) to the front edge of table top, using two 4x12mm screws (Part 18).
- After sliding drawer to table, attach drawer stopper (Part 24) to the left side of drawer, using 4x12mm screw (Part 18) and tighten it with Philipps head screwdriver.