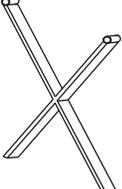
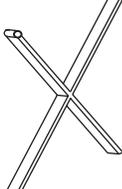
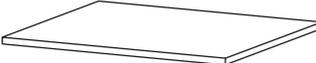
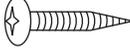
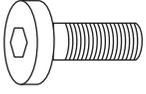
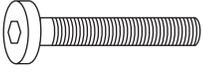


THE X-FACTOR WOOD TOP PARTS LIST U-DS1550W



<p>A QTY : 1</p>  <p>Left Leg</p>	<p>B QTY : 1</p>  <p>Right Leg</p>	<p>C QTY : 1</p>  <p>Back Brace</p>	<p>D QTY : 1</p>  <p>Front Board Brace</p>
<p>E QTY : 1</p>  <p>Top</p>	<p>F QTY : 4</p>  <p>4 x 12 mm Screws</p>	<p>G QTY : 2</p>  <p>Tilt Mechanism</p>	<p>H QTY : 4</p>  <p>Floor Guides</p>
<p>I QTY : 2</p>  <p>Board Brace Clamp</p>	<p>J QTY : 12</p>  <p>5 x 14 mm Screw</p>	<p>K QTY : 1</p>  <p>Open Wrench</p>	<p>L QTY : 4</p>  <p>8 x 25 mm Bolt</p>
<p>M QTY : 4</p>  <p>6 x 32 mm Bolt</p>	<p>N QTY : 4</p>  <p>Locking Nut</p>	<p>O QTY : 1</p>  <p>Small Allen Wrench</p>	<p>P QTY : 1</p>  <p>Large Allen Wrench</p>
<p>Q QTY : 1</p>  <p>Pencil Edge</p>			

IMPORTANT

If you have difficulty assembling your chair or need customer service assistance, please call : Martin Universal Design, Inc. Customer service hot line at 1-313-895-0700. If you need additional parts, it is not necessary to contact your dealer. Our Customer Service Rep. will forward them to you immediately.

MARTIN

MARTIN UNIVERSAL DESIGN, INC

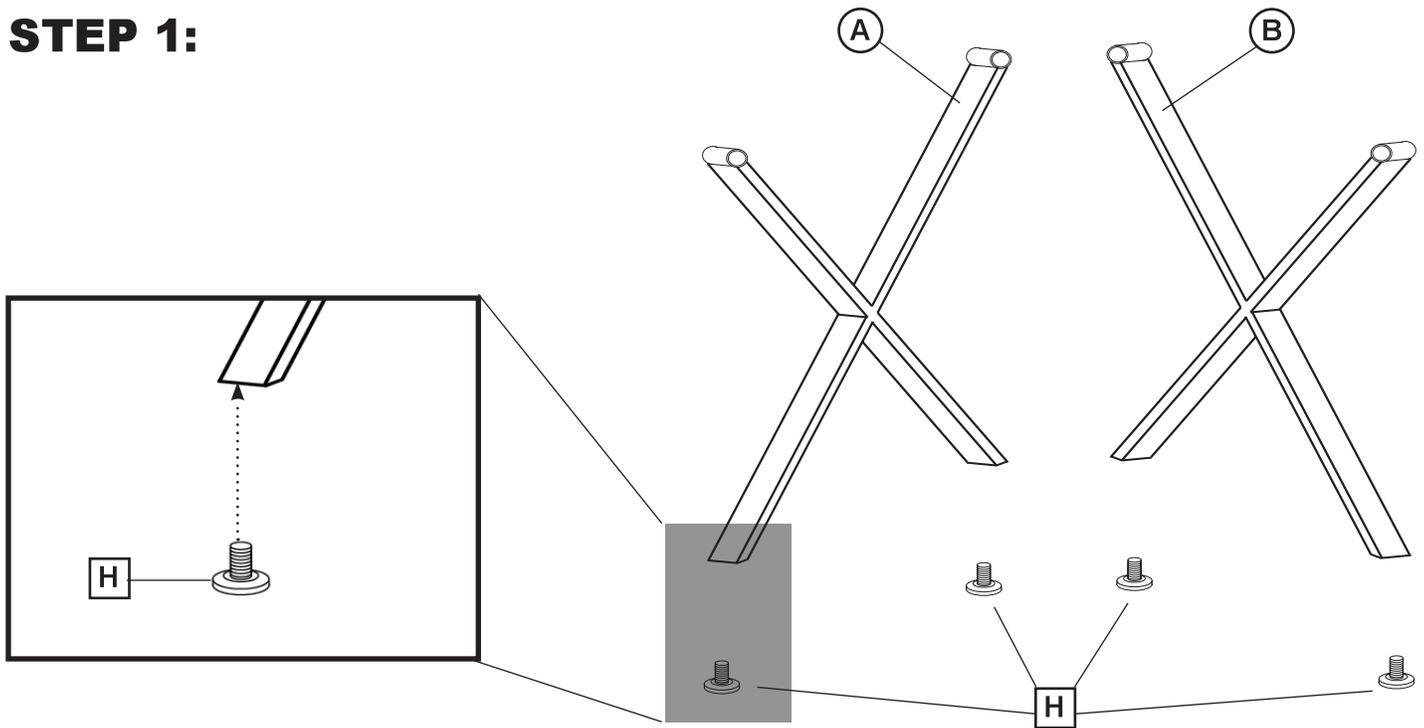
4444 Lawton Street, Detroit, MI 48208 USA

TEL: 313-895-0700 FAX: 313-895-0709

www.MartinUniversalDesign.com

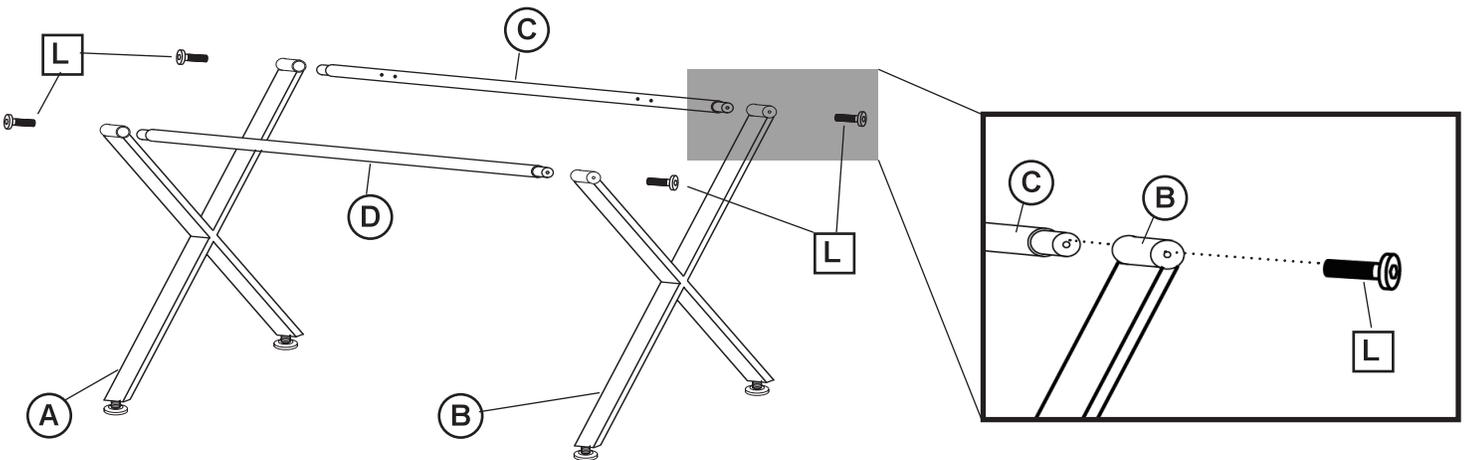
Email: custservmud@gmail.com

STEP 1:



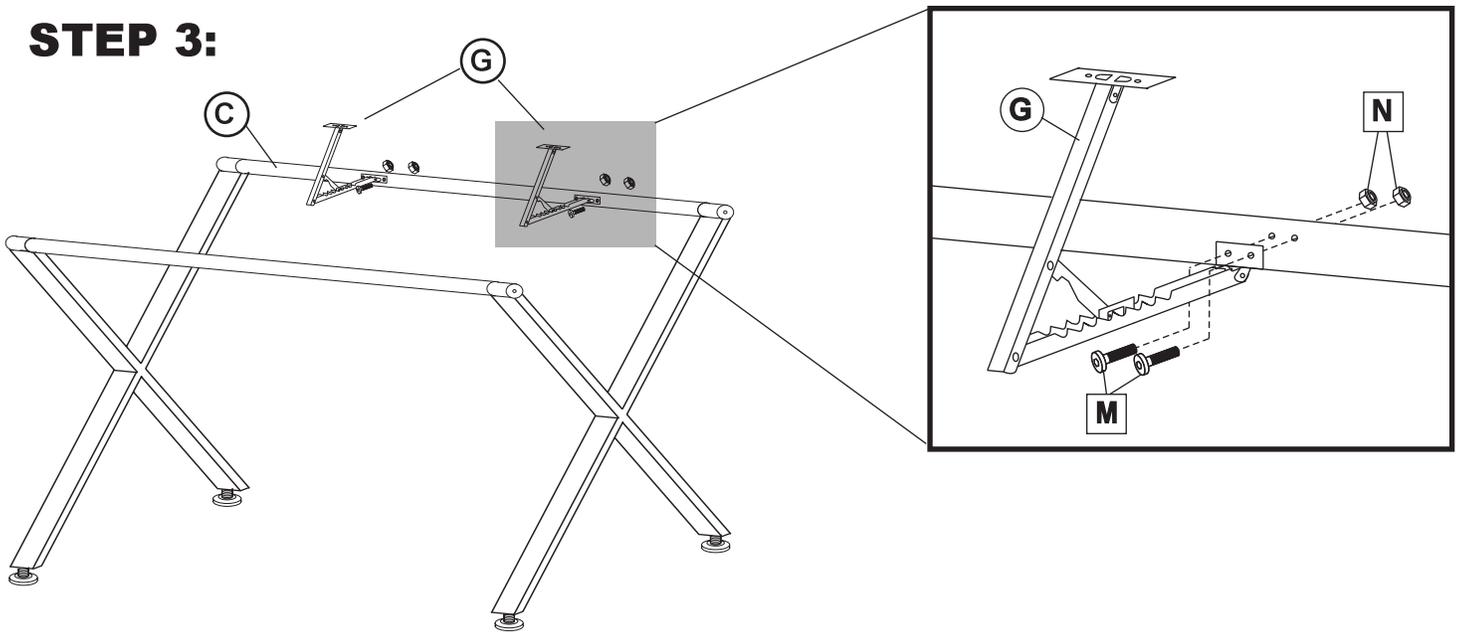
Begin assembly by attaching [2] Floor Guide (Part **H**) to the Left Leg (Part **A**) and repeat by attaching [2] Floor Guide (Part **H**) to the right leg (Part **B**).

STEP 2:



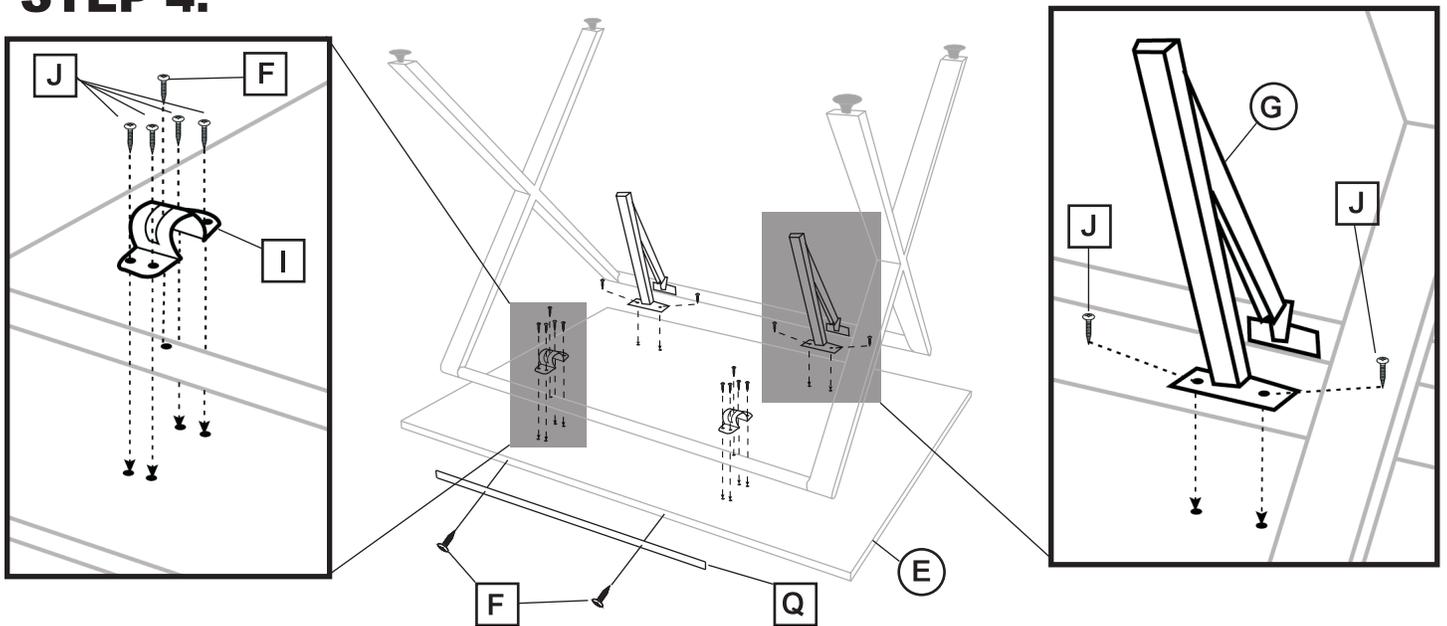
Attach the Front Brace (Part **D**) to the Left Leg (Part **A**) using [1] 8 X 25 mm Bolt (Part **L**). Only tighten a little at this time because we will add Back Brace (Part **C**) shortly. Lightly tighten with the Large Allen Wrench (Part **P**) and repeat with the Right Leg (Part **B**). Now attach the Back Brace (Part **C**) to the Left Leg (Part **A**) using [1] 8 x 25 mm Bolt (Part **L**). Tighten with Large Allen Wrench (Part **P**) and repeat with Right Leg (Part **B**). Now is the time to tighten all [4] 8 X 25 mm Bolt (Part **L**).

STEP 3:



Attach Tilt Mechanism (Part **G**) to the Back Brace (Part **C**) using [4] 6 X 32 mm Bolt (Part **M**). Continue by adding [4] Locking Nut (Part **N**) and tighten with Small Allen Wrench (Part **O**) and Open Wrench (Part **K**). Be sure that your assembly looks like the Step 3 illustration.

STEP 4:



Lay the top (Part **E**) onto a flat carpeted surface to avoid scratching the top. To attach the Board Brace Clamps (Part **I**) line up the clamp over the predrilled holes and insert [4] 5 x 14 mm Screw (Part **J**) in the outside holes of each clamp. Insert [1] 4 x 12 mm Screw (Part **F**) in the open slotted middle section of each clamp. Secure these screws using a Phillips Head Screwdriver.

NOTE: After securing the 4 x 12 mm screws (Part **F**), loosen them a quarter turn. This allows for the tabletop to move easily when making a tilt adjustment later on

Continue by attaching [2] 4 X 12 mm (Part **F**) Screw to Tilt Mechanism (Part **G**), and repeat on the second Tilt Mechanism.

Now attach Pencil Edge (Part **Q**) to the Top (Part **E**) using [2] 4 X 12 mm Screws (Part **F**)