



Assembly Instructions

U-DS1776R



IMPORTANT














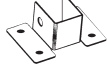
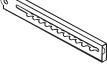





If you have difficulty assembling your U-DS1776R Liberty Table
or need customer service assistance. Please call:
Martin Universal Design, Inc. Customer Service Hot Line at 1-313-895-0700.
If you need additional parts, it is not necessary to contact your dealer,
our Customer Service Rep. will forward them to you immediately.



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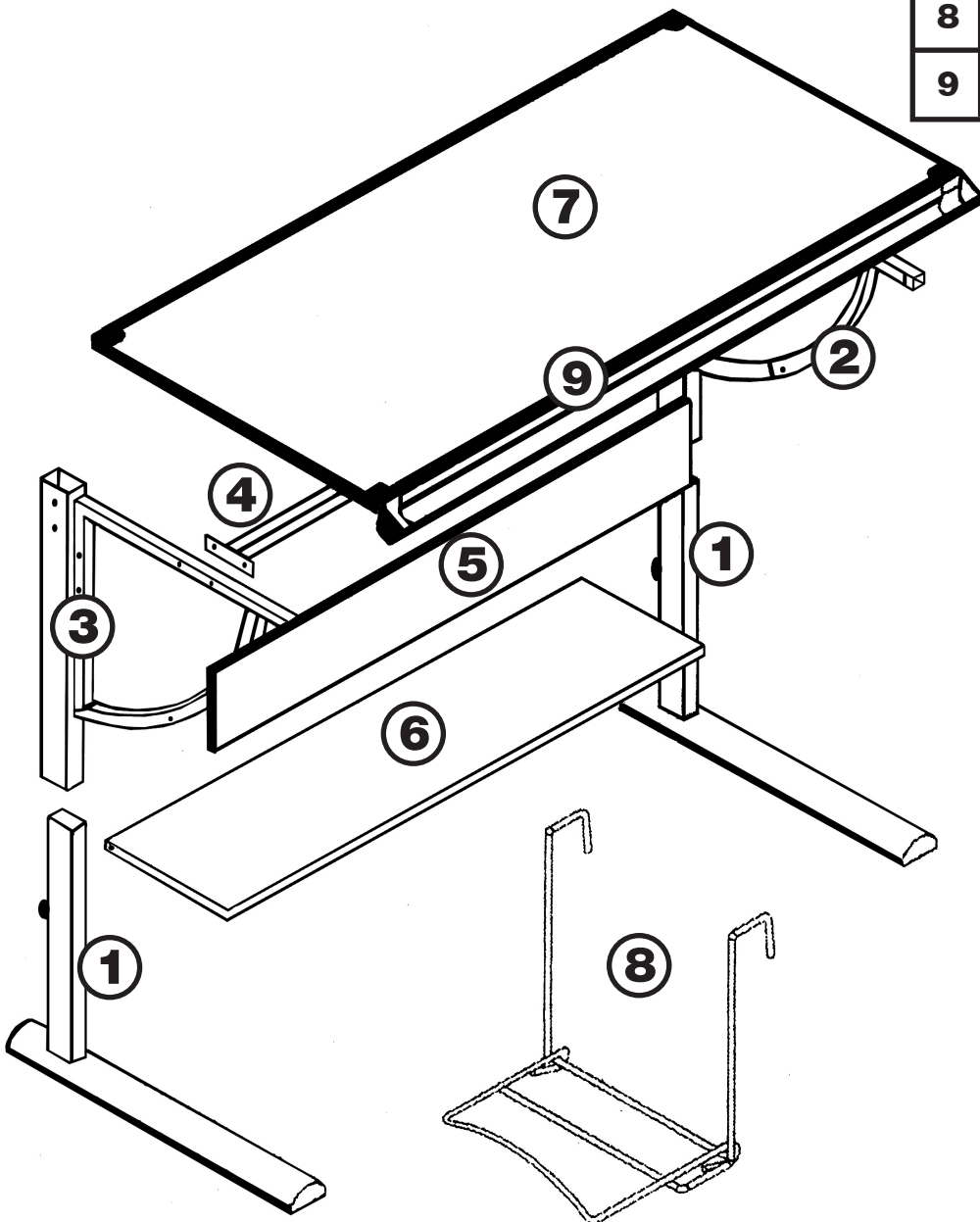
LIBERTY

Hardware Parts List

A	02 ea.	M5 x 12	
B	12 ea.	M4 x 14	
C	02 ea.	M6 x 12	
D	02 ea.	M6 x 19	
E	06 ea.	M6 x 35	
F	08 ea.	M6 x 40	
G	02 ea.	20 x 2.0	
H	06 ea.	M6	
I	02 ea.	M8	
J	02 ea.	M16 x 53	
K	01 ea.	60 x 25 x 20	
L	08 ea.		
M	01 ea.		
N	02 ea.		
O	01 ea.		
P	01 ea.	M4	
Q	01 ea.	M10	
R	01 ea.	M14	
S	01 ea.		
T	01 ea.		

Parts List

1	Base Foot	2 ea.
2	Side Support	1 ea.
3	Side Support	1 ea.
4	Top Support	1 ea.
5	Mod. Panel	1 ea.
6	Shelf	1 ea.
7	Top	1 ea.
8	Side Shelf	1 ea.
9	Pencil Trough	1 ea.



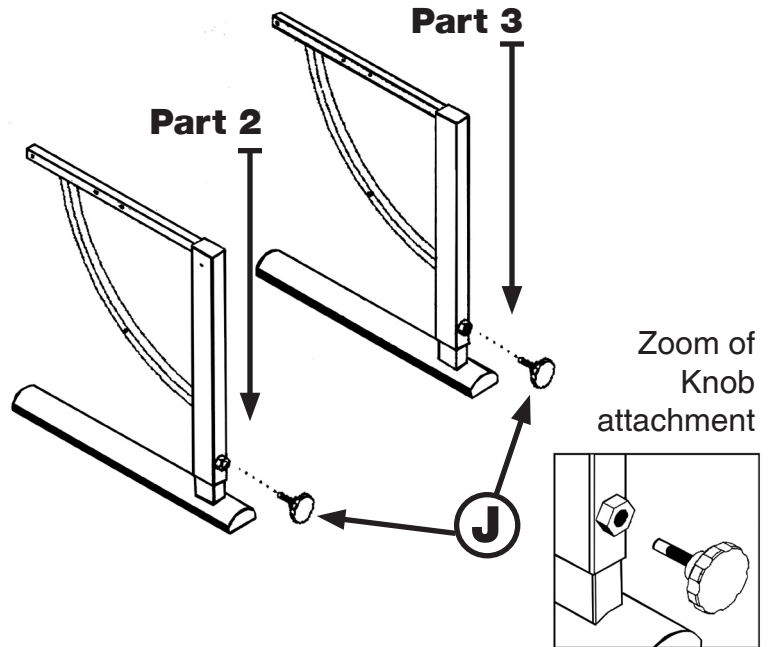
NOTE:

We recommend the Assembly of this table to be performed with two adult people.

STEP 1

Begin assembly of Liberty table by taking each base (part 1) and slide parts 2 & 3 over the upright column of part 1. Secure with one knob by tightening clockwise to each assembled base leg (part J). See Fig 1

FIG 1

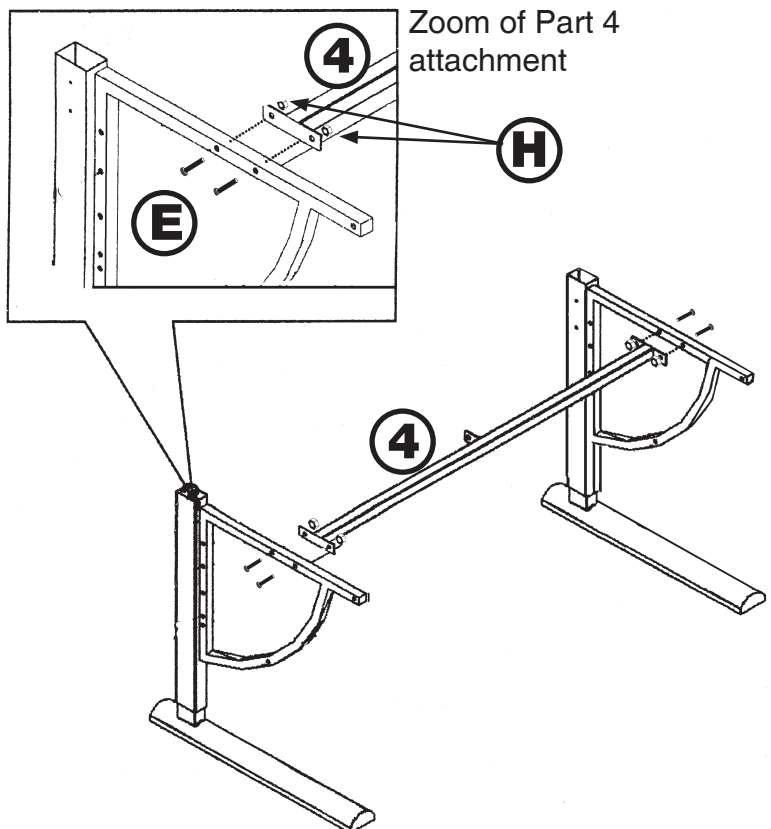


STEP 2

Continue by attaching the top support (part 4) to the [2] base leg assemblies. Have one person hold one end of Part 4 while the other person attaches Part 4 part to the base legs.

Using 2 ea. part E bolts, insert these into the 2 holes found on the top edge of parts 2 & 3 and into the 2 holes on the ends of part 4. Secure and tighten with 2 ea. Nuts (part H). See FIG 2. Repeat with other side

FIG 2



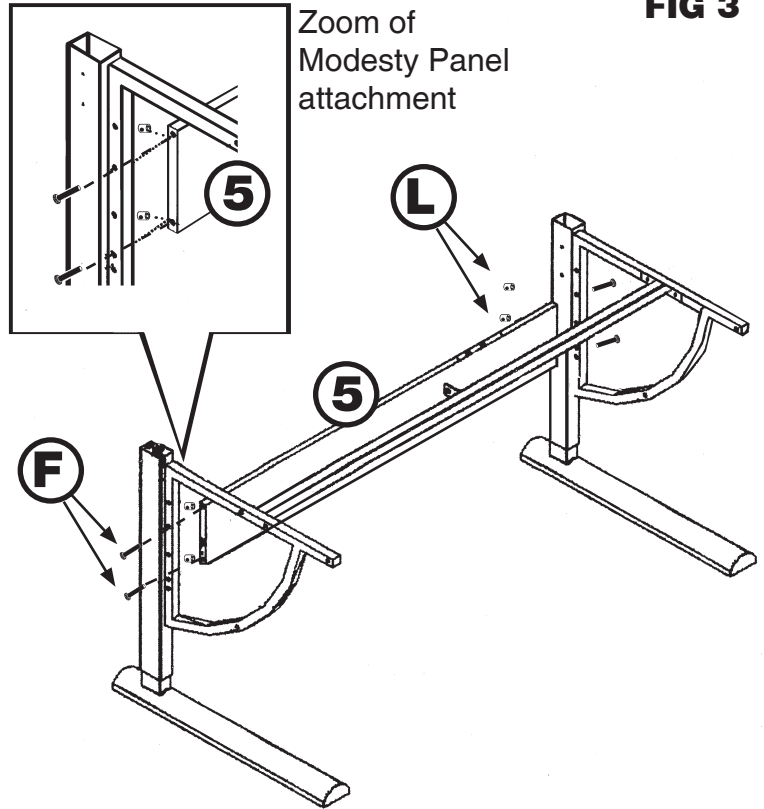
STEP 3

This step involves attaching the Modesty Panel (part 5) to the table base.

To do so you must use 2 ea. Cam Locks (part L). Insert the cam locks in the rear side of the Modesty Panel by placing them into the pre-drilled holes that can be found near each of the 4 corners. Make sure the Phillips screwdriver head is facing out of the modestly panel holes.

Continue by lining up the holes in the ends of the Modesty Panel with the holes in the side of the base legs. Secure to base using 2 ea. bolts (part F). Tighten down bolts, while holding Cam Locks (part L) with screwdriver so they do not move. See FIG 3.

Repeat with other end of Modesty Panel to complete assembly of Step 3.

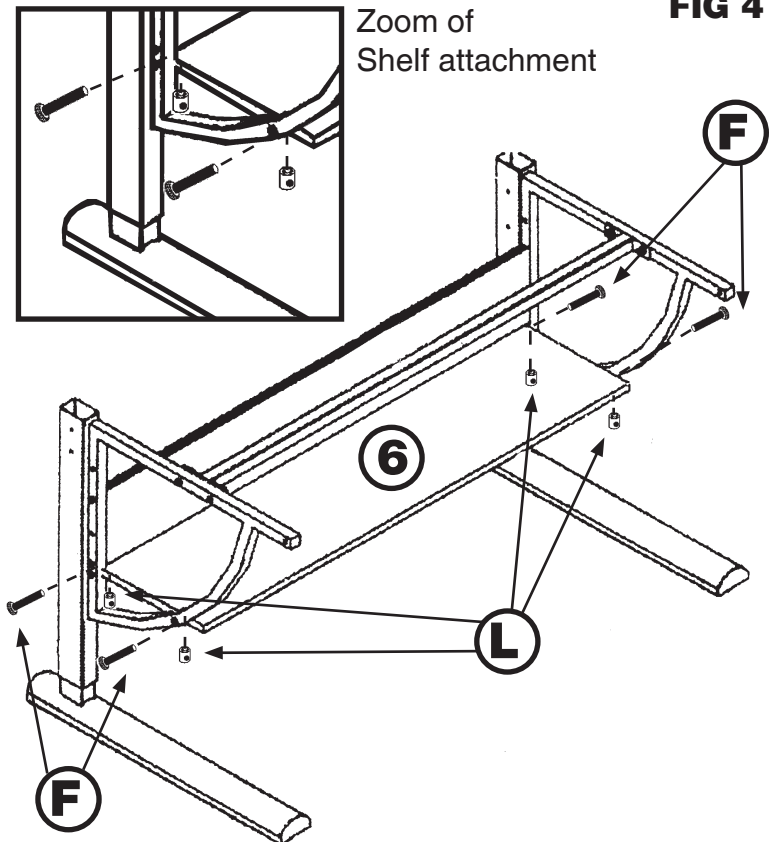


STEP 4

Attaching Shelf (part 6) to base.

To do so you must use 2 ea. Cam Locks (part L). Insert the cam locks into the holes found on the bottom of the shelf. You will need to hold these in place with your finger. Continue, by lining up the holes in the edge of the shelf with the holes in the base legs. Secure to base using 2 ea. bolts (part F). Tighten down bolts, while holding Cam Locks (part L) with screwdriver so they do not move. See FIG 3.

Repeat with other end of Shelf to complete assembly of Step 4.



STEP 5

Attachment of Table Top Tilt Mechanism

NOTE: Make sure Tilt Mechanism is on correct position as show in FIG 5.

Begin by taking the Table Top Tilt Mechanism (Part O) and attaching it to the welded block with hole found at the center of the Top Support. Secure by inserting one bolt (part D) through the hole of the Tilt Mechanism (as shown in Zoom of FIG 5) then add [1] washer (part G), continue going through the welded block and securing with a Capped Nut (part I). Tighten Capped Nut to bolt. See FIG 5.

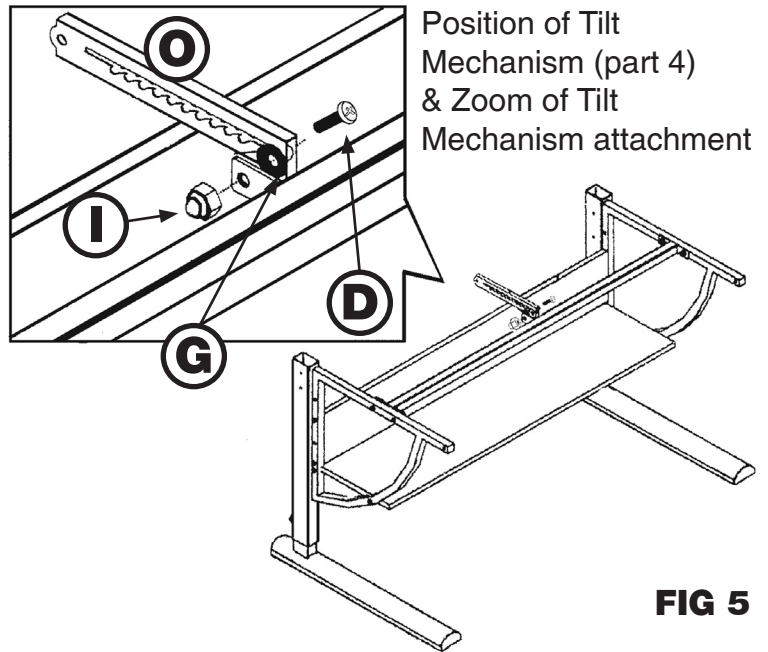


FIG 5

STEP 6

Attachment of Table & Tool Trough Corners

Turn Table Top so that its bottom is face up.

Take the [2] Tool Trough Corner protectors (parts S & T) and slide them onto each end of the tool trough and two corners of the table top. See FIG 6. Secure with [1] screw (part C) to each corner protector. See FIG 7

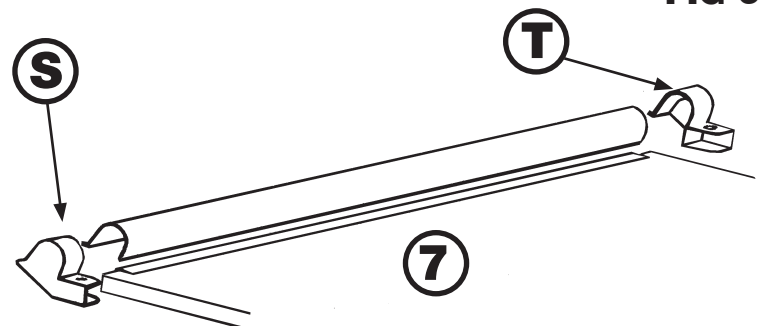


FIG 6

STEP 7

Attaching Base & Top Brackets

Attach the [2] Base brackets (part N) to the underside of the top in specified pre-drilled holes using 4 ea. screws (part B) in each clamp. Tighten to secure. Repeat with other side.

Attach Tilt Mechanism Bracket to underside of the top in specified pre-drilled holes using 4 ea. screws (part B). Tighten to secure. Please refer to FIG 7 for proper positioning of brackets.

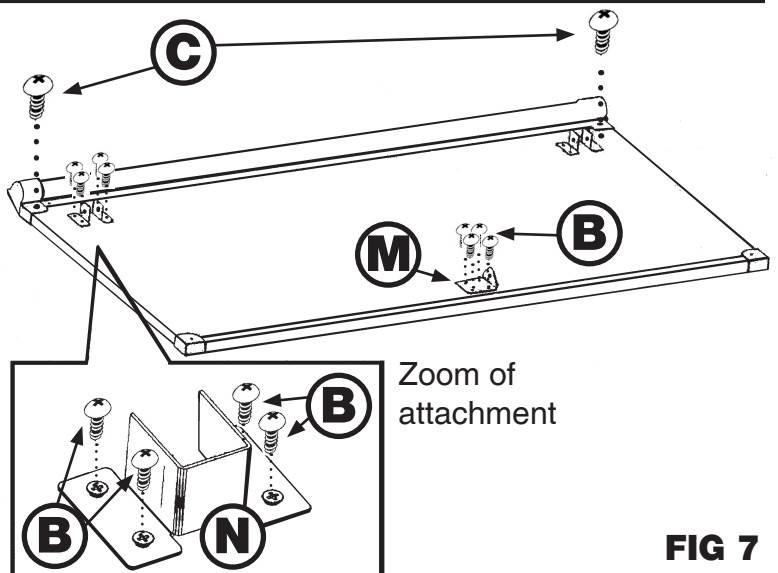


FIG 7

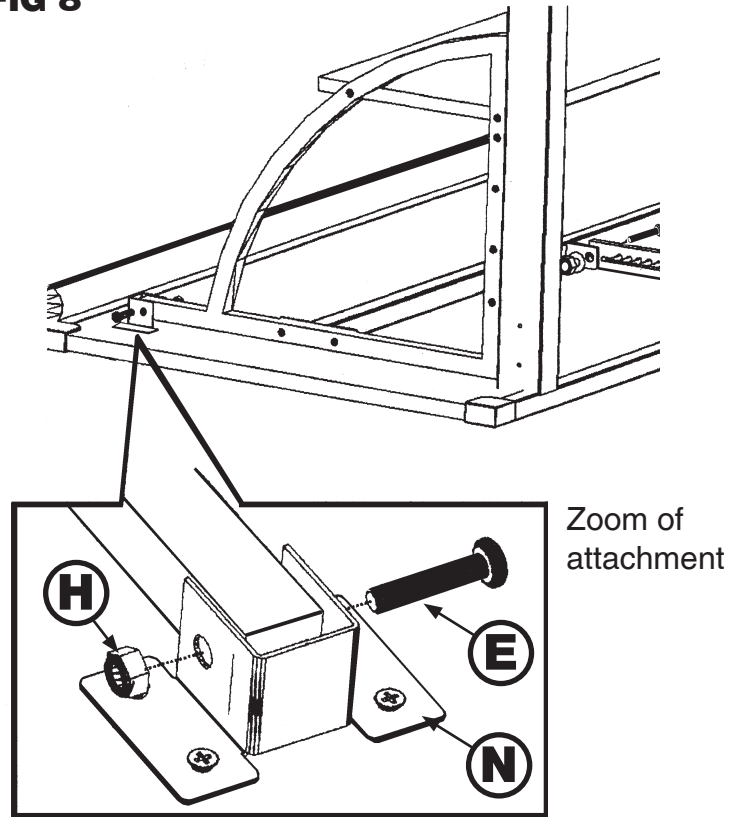
STEP 8

Attaching Base to Top

To attach the Base to the top, you will need to position the end of the top rail of each base leg into the Base Bracket (part N) as indicated in the Zoom portion of FIG 8.

After positioning it properly secure it in place using 1 ea. Bolt (part E) and 1 ea. Nut (part H). Tighten down to secure. Repeat with second bracket on other end of table.

FIG 8



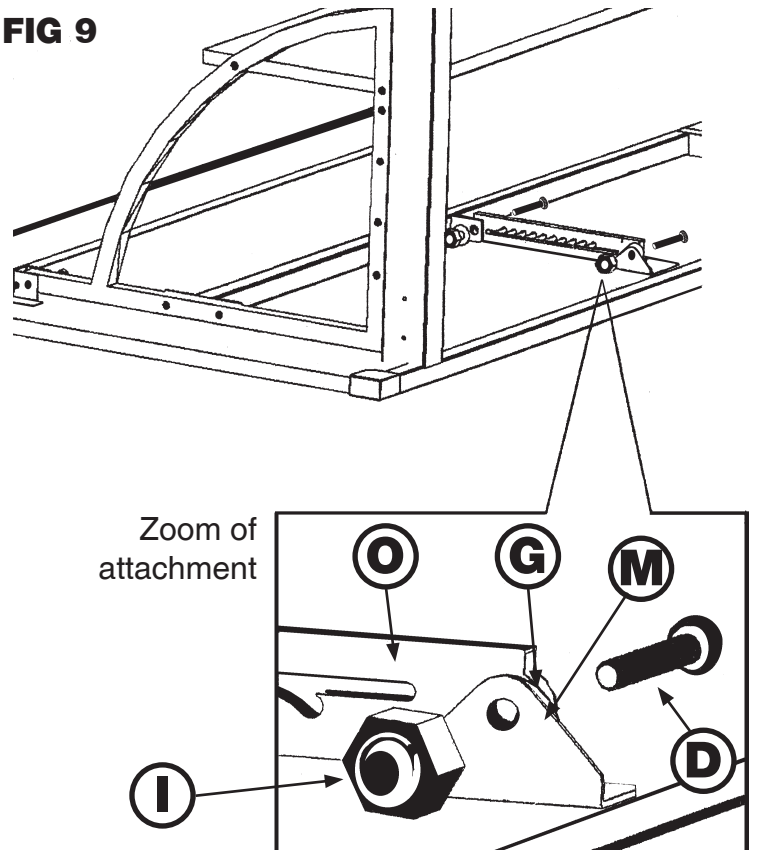
STEP 9

Attaching Tilt Mechanism to Top Bracket

To attach the Tilt Mechanism (part O) to the top bracket, you will need to position the end of the tilt mechanism into place on the bracket. After positioning it properly secure it in place by inserting 1 ea. Bolt (part D) through the mechanism then place a washer (part G) over the bolt end, continue going through the bracket (part M) and complete with 1 ea. Capped Nut (part I). Tighten to secure.

See FIG 8 for a detailed image.

FIG 9



STEP 9

Attaching Accessory Hook

To attach the Accessory Hook, position the hook plate (part K) over the 2 holes found in the side of the table base.

Secure using 2 ea. bolts (part A). Tighten.
See FIG 9 for detailed image.

This Accessory Hook can be used for keys, hang bag, sealable pot holder and brush washer.

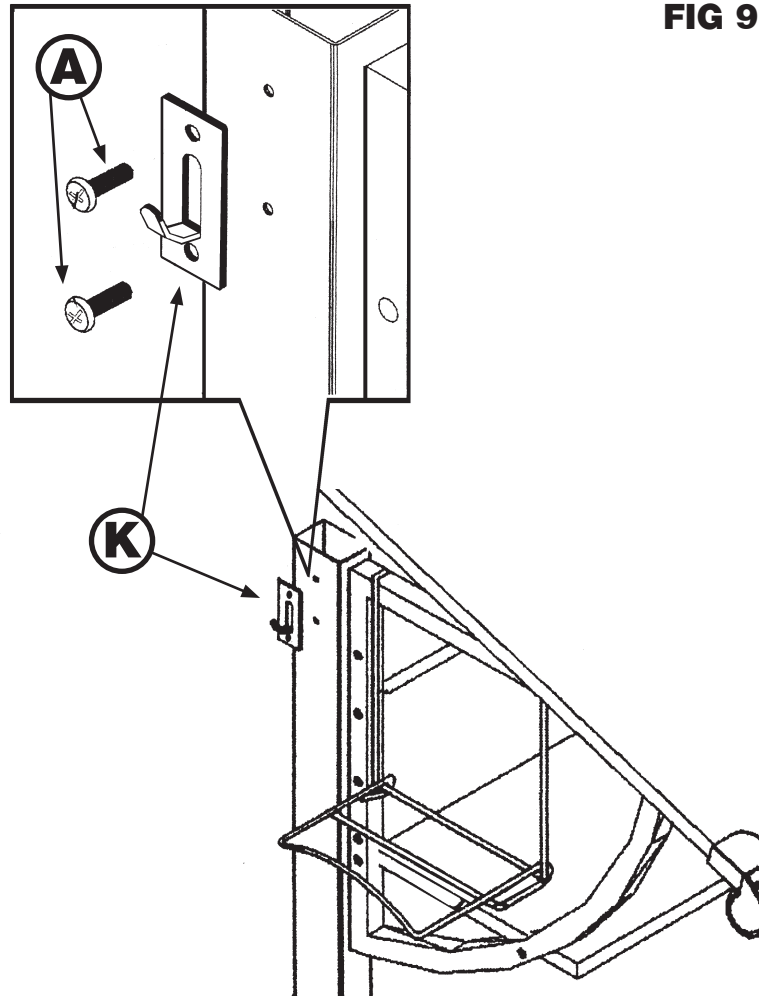


FIG 9

STEP 10

Placement of Folding Side Utility Shelf

The Folding Side Utility Shelf can be placed on either the Left or Right Side of the table. Once your choice has been decided hook the top of the shelf (the “upside down “J” portion over the top edge of either side as indicated in FIG 10.

Before you use your table, double check ALL Bolts and screws to make sure all is secure. One done your NEW LIBERTY Table is ready to use. ENJOY!

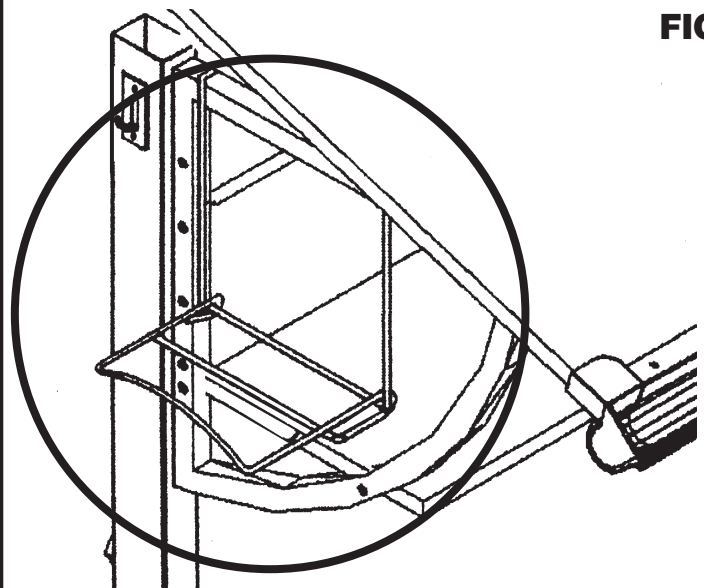


FIG 10